

# Work Order ID 54486

December 10, 2009 8:57:50 AM



Page 1

Item ID: D412-724-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Head Rest

Start Date: 12/10/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/11/09 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-724-011 CHG001

805/12/15

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/12/14

10 30

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

27 805/12/15

12 4

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Page 2

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Sequence ID/  
Work Center ID

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Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-724

0111 Location: \_\_\_\_\_ PPP Rev: \_\_\_\_\_

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

9/12/15 SP SP

09.12.15

09.12.15

December 10, 2009 8:57:49 AM

**Parent Item:** D412-724-011



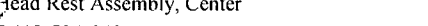

**Parent Item Name:** Replacement Head Rest

**Comments:****Start Date:** 12/10/09


**Required Date:** 12/11/09

**Start Qty: 1.00**

**Required Qty: 1.00**

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D412-724-041 		Manufactured	No			120	Each	0.0000	2.0000	54487	9/12/14	SP
Head Rest Assembly, Center												
D412-724-043 		Manufactured	No			120	Each	2.0000	1.0000	54488	9/12/14	SP
Head Rest Assembly, LH												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	2	
44408	2	

D412-724-044	Manufactured	No	120	Each	0.0000	1.0000
						
Head Rest Assembly, RH						

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Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-724-011 CHG001

REFERENCE ONLY

PL 09/12-10

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

**REFERENCE ONLY****3.0 INSTALLATION PROCEDURE****To install a Dart Head Rest Assembly:**

- 3.1 If installed, remove the existing Head Rest Assembly by pulling the quick release pin that attaches it to the seat. Make note of the installation position (if applicable).
- 3.2 Inspect the seat for damage in the vicinity of the Head Rest Assembly. Consult the Aircraft Maintenance Manual for disposition if damage is observed.
- 3.3 If only replacing the Head Rest with the equivalent Dart D3303-041 Head Rest, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble D3303-041 Head Rest with existing Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- 3.4 If only replacing the Tube Assembly with a Dart D3304-041/-043/-044 Tube Assembly, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble existing Head Rest with Dart D3304-041/-043/-044 Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- 3.5 Slide the new or modified Head Rest Assembly into the seat tube and lock in place at the same location that the old Head Rest Assembly was installed (if applicable) using the quick release pin. Ensure pin is properly engaged.

**4.0 WEIGHT AND BALANCE**

There is negligible weight change associated with the installation of the Dart Head Rests.

**5.0 PARTS LIST**

<del>QTY</del> <del>2-011</del>	QTY -041	QTY -043	QTY -044	Part Number	Description
X				D412-724-011	Dart Replacement Head Rest Kit, for 205/212/412
2	/X			D412-724-041	Head Rest Assembly, Center
1		X		D412-724-043	Head Rest Assembly, LH
1			X	D412-724-044	Head Rest Assembly, RH
	1	1	1	D3303-041	Head Rest
	1			D3304-041	Tube Assembly
		1		D3304-043	Tube Assembly
			1	D3304-044	Tube Assembly
	4	4	4	AN525-10R6	Screw